

# Technical Data Sheet

## LOXEAL ACTIVATOR 11

### FOR ANAEROBIC ADHESIVES AND SEALANTS

#### Description

It cleans, degreases parts and speeds up anaerobic adhesives and sealants fixture time.

Curing effect is obtained in 20 - 120 seconds depending on type of adhesive, gap between parts and room temperature; wait for solvent evaporation before assembling parts.

It can be used either on flange or threaded joints; its use might reduce final mechanical strength.

The Activator is applied on one surface and let to dry for a few seconds.

#### Physical properties

Composition :	organic chemicals in solvent
Appearance :	green
Viscosity (+25°C - mPa s) :	1 - 2 mPa.s
Specific weight at +25°C (g/ml) :	0,8
Flash point (COC/DIN/ISO 2592) :	+21°C
Activation effect on surface :	24 hours**
Shelf life :	1 year at +25°C in original unopened packaging

\*\* pieces keep their activation for three months if stored against dust and atmospherical agents.

Breakaway locking torque (ISO 10964) after 5' : >5 Nm  
(Ref. AE 83-54)

#### Storage

We recommend to store product in a cool and dry place at temperature non exceeding +25°C.

To avoid contaminations do not refill containers with used product. For more information on applications, storage and handling contact Loxeal Technical Service

#### Safety and handling

Consult the Safety Data Sheet before use.

#### Note

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